

NEW

RHM 240+ shoulderless

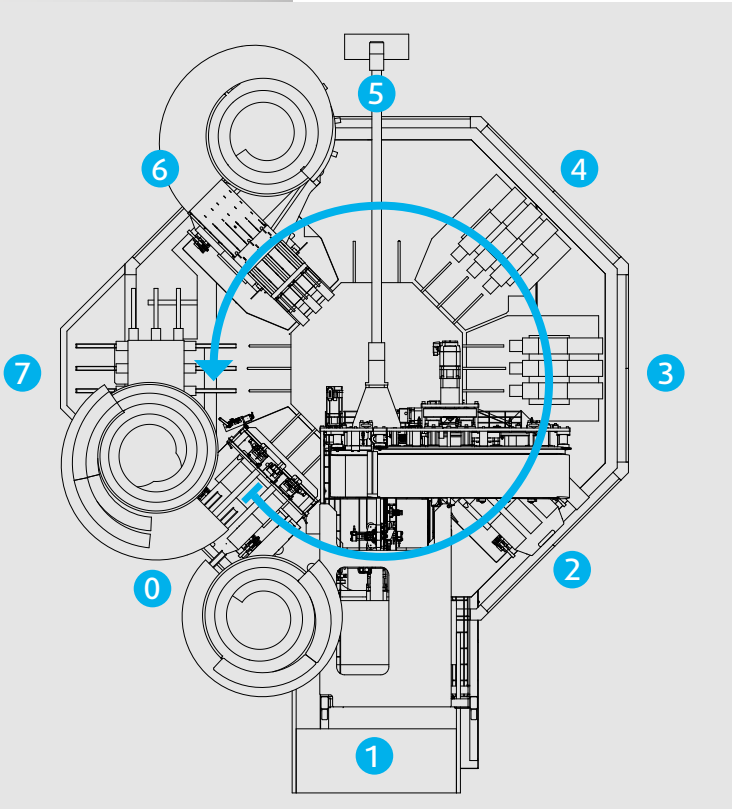


- Reduce packaging weight
- Reduce the costs of machinery investments (combine heading/capping)
- NEW 3-step welding process (patent pending)

RHM 240+ machine for shoulderless cap or preformed shoulder welding

//polytype RHM 240+ shoulderless tube making and finishing machine

- // High productivity with a production speed up to 240/min
- // High process reliability with 2 welding stations
- // High flexibility, standard snap on cap also possible
- // Two machines in one (combine heading/capping):
less investment and faster changeover



The RHM 240+ The operations / stations

0. Loading shoulder cap / Shoulder orientation
1. Sleeve loading / mark detection
2. Axial sleeve position
3. Multi process station
4. Multi process station
5. Optional: Welding inspection
6. Optional: snap on (positioned)
7. Control quality / Unloading

Specification of RHM 240+

Min./max. tube diameter:	(16)19-50(63) mm
Min./max. skirt length:	50-215 mm
Cap-Shoulder height max.:	30 mm
Mandrels:	24
Max. speed, up to:	240 / min

